



APVolution Silicate

FIRING CHART / BRENNTABELLE

PRESS -PROGRAM						
Ring Size	Idle	Rising °C/min	End Temp	Hold Time	Vac on	Vac off
200	700	60	930	18	700	930
300	700	60	935	20	700	935
400	700	60	955	40	700	955

Porcelain Powder	Preheat	Idle Temp	1st Bake	2nd Bake	Rising °C/min	Vac on	Hold Time	Cooling
Dentin / Incisal	4	400	780	770	45	450	1	500
Glaze Paste	4	400	760	-	45	450	1	500
Correction Powder	4	400	720	-	45	450	1	500

SHADE GUIDE	A			B		C		D	
VITA SHADE	1, 2	3, 3.5	4	1, 2	3, 4	1, 2	3, 4	2, 3	4
AP Dentin	A1	A3	A4	B1	B3	C1	C3	D2	D4
AP Enamel	Enamel 1	Enamel 2		Enamel 1	Enamel 2	Enamel 1	Enamel 2	Enamel 1	Enamel 2

